



PŘEKLAD

date: 10. 12. 2014

PROVEDL/A

VISNA

10-02-2015  
ARCHIV

2

NOTA :

- Metal sheet thickness : 3 mm
- Radii without dimension : R = 5
- Bend radii : R = 3
- Unfolded length ( for info ) = 1

TLUMENÁ MATERIÁLOV  
NEBO TOVAREM POLOHOU  
POLOHOU OHYBU  
ROZLOŽENÁ DEKLA  
N2 14/01374

Condition at time of delivery	
de-scaled (degree of purity SA 2 1/2 acc. ISO 8501-1)	X
without burrs acc. VN 11310	
Permissible top-end rounding during flame cutting (also positive bead acc. VN 10572)	
oil-free / free of grease	
oiled	
oiling permissible	X
Indicate the required condition at time of delivery with an X.	

LASER cutting tolerances					
NOTA : min cutting radius without dimensions R = 1 mm unless otherwise specified					
≤ 30	30 < ≤ 120	120 < ≤ 400	400 < ≤ 1000	1000 <	
± 0,5	± 0,8	± 1,0	± 1,5	± 2,0	

First angle projection	03	Removing of 2x Ø10.5	162488		
General tolerance (GT) in mm	Index	alteration	Change no	Fit	Toler.
Size range	Inspection dim.	Auxiliary dim.			
≤ 30	> 30	> 120	> 400	> 1000	
≤ 30	≤ 120	≤ 400	≤ 1000		
GT coarse	L	1	2	3	4
≤ 1	1	2	4	6	
Lengths (L) and angle (L) ± GT	Drawn	7.10.2014	J.Fanteny		
Tolerance Symbols ISO 1101	Checked	12.11.2014	T.Malvert		
○ roundness = 1/2a-Tol.	Authd	17.11.2014	R.Pelletier		
□ straightness/flatness = GT	M.check	17.11.2014	J.Lecesne		
◎ concentricity/run out = GT					
≡ symmetry = GT					
/ / parallelism = GT					
⊕ position = GT					
Languages: en,fr	Confidential document Refer to protection notice ISO 1606				
	Repl.				
	Title: bridge piece intermediate rear				
	Drawing number: 11914017308				
	Prod. Scale 1:2				
	Sheet: 1 of 1				
	Approved				
	11914.017308d001				
	A2				